



Dart Aerospace Ltd.
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C60-19C
Job Sheet 196683



Part No: C60-19C

Job Qty: 1 pcs

Part Name: Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/19/19

Job Tracking No:

Due Date: 8/16/19

Created By: Eric Larocque

Type: Stock

Description:

Note: C60-19C REV.3 IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Large Fab - Welded Assy-1	1 pcs	8/16/19		0.00	10.00	Large Fab - 1	
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	EL
							Large Fab - 8	
							Large Fab - 9	
110	QC 9	1 pcs	8/16/19		0.00	0.00	Large Fab - 11 (Various)	
							QC 9 - 10	
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	EL
120	QC 5	1 pcs	8/16/19		0.00	0.00	QC 9 - 9	
							QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	



Container No: S192231



Part: C60-19C

Job No: 196683

Serial No/Batch: S192231

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 06/20/19

Dart Aerospace Ltd.
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CANADA
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				QC 5 - 9	
				QC 5 - 50	CC
				QC 5 - 30	
				QC 5 - 40	
130	Powdercoat - 6 Fire Red - B4B	1 pcs	8/16/19	0.00 0.50	Powdercoat - 1 - B4B
					Powdercoat - 2 - B4B
					Powdercoat - 3 - B4B
					Powdercoat - 4 - B4B
140	QC 3	1 pcs	8/16/19	0.00 0.00	QC 3 - 10
					QC 3 - 13
					QC 3 - 15
					QC 3 - 17
					QC 3 - 18
					QC 3 - 2
					QC 3 - 28
					QC 3 - 3
					QC 3 - 30
					QC 3 - 34
					QC 3 - 36
					QC 3 - 41
					QC 3 - 51
					QC 3 - 58
					QC 3 - 59
					QC 3 - 68
					QC 3 - 9
					QC 3 - 40
					QC 3 - 19
					QC 3 - 43
					QC 3 - 24
150	Packaging 3-1 - Stock - B4B	1 pcs	8/16/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B

DR 19.6-27

START: 11:15 OUT: 300 FINISH: 11:45

DAS 30 9-89

JUN 28 2019

DAS 30 9-89

JUN 28 2019

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	1	8/16/19	0.00 0.00	QC 21 - SA - 21	
	pcs			QC 21 - SA - 70	JUN 28 2019
				QC 21 - SA - 53	

Part Op **100** - (Fabricate per Drwg) MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE
 Descriptions: WELDING JIG C45/60. ***ALL HOLES MUST ALIGN***
110 - (QC9- Inspect visual per QSI004- Fusion Welds)
120 - (QC5- Inspect part completeness to step on W/O)
130 - Powdercoat6 (Fire Red(Ref:4.3.5.10) per QSI005 4.3) START TIME: _____ OVEN TEMPERATURE: _____
 _____ FINISH TIME: _____
140 - QC3 (QC3- Inspect Part Finish)
150 - (Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-18-1	Lifting Plate	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5178742
C45-18-5 -PO	Boss	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5120955
C60-18-6	Bumper Bracket	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5163907
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 10.5000 ft (10.5 ea) 0.120" Wall		100-Large Fab - Welded Assy-1	5179662

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	C45-18-1	2	4	0
	C45-18-5	2	0	0
	C60-18-6	1	8	0
	MT-A513-T-1.000W0.120	11	107	0

Part Specifications

Specifications could not be found.

Plex 6/19/19 10:32 AM dart.larocque.eric

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